

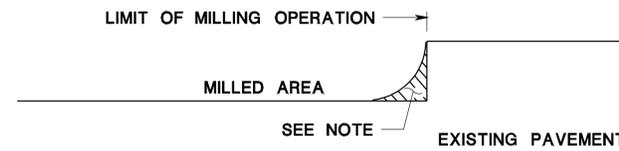
HMA SURFACE COURSE TO BE REMOVED AND THE RADIUS CAUSED BY MILLING SQUARED PRIOR TO FINAL PAVING.

**NOTES:**

1. USE HMA SURFACE COURSE IN THE MILLING TRANSITION WHEN LEADING EDGE DEVELOPED BY MILLING OPERATION IS EQUAL TO OR GREATER THAN 1 INCH. NONE REQUIRED FOR EDGE LESS THAN 1 INCH.
2. ENSURE THAT THE THICKNESS OF THE HMA SURFACE COURSE IN THE MILLING TRANSITION IS NOT LESS THAN B. B IS EQUAL TO 2 INCHES OR A, WHICHEVER IS LESS.
3. USE HMA SURFACE COURSE IN THE MILLING TRANSITION WHEN TRAILING EDGE DEVELOPED BY MILLING OPERATION IS EQUAL TO OR GREATER THAN 1½ INCHES. NONE REQUIRED FOR EDGE LESS THAN 1½ INCHES.
4. ENSURE THAT THE THICKNESS OF THE HMA SURFACE COURSE IN THE MILLING TRANSITION IS NOT LESS THAN D. D IS EQUAL TO 2 INCHES OR C, WHICHEVER IS LESS

**MILLING TRANSITIONS**

CD-401-1.1



**NOTE:**

REMOVE THE HMA MATERIAL LEFT BY THE DRUM RADIUS AT THE LIMITS OF THE MILLING OPERATION. ENSURE THAT THE FACE IS CLEAN AND VERTICAL BY SAWCUTTING OR TRANSVERSE MILLING. THIS END TREATMENT IS NOT APPLICABLE TO TEMPORARY LIMITS OF MILLING (i.e. END OF WORKDAY). IT IS APPLICABLE TO ALL AREAS WHERE THE COMPLETED MILLING OPERATION MATCHES ANY EXISTING PAVEMENT INCLUDING BRIDGES.

**END TREATMENT FOR MILLING OPERATIONS**

CD-401-1.2

**NOTE:**

HMA = HOT MIX ASPHALT

**MILLING**

N.T.S.

CD-401-1

NEW JERSEY DEPARTMENT OF TRANSPORTATION

**CONSTRUCTION DETAILS**